

Dry cell information

Canrd Technology Co., Ltd

2025/10/11

Cell Design Information(NCM)

Type	Design Information of dry cell of lithium battery with nickel-cobalt-manganese system										
Cell type	523/graphite 0.8Ah	523/graphite 1Ah	523/graphite 2Ah	622/graphite 1Ah	811/graphite 1Ah	811/graphite 1Ah	Ni90/graphite 1Ah	Ni90/silicon carbon 1Ah	622/empty copper foil 2Ah	811/empty copper foil 2Ah	
Product Code	CU-P0-LA-500101	CU-P0-L1-500101	CU-P0-L2-500101	CU-P0-L1-600101	CU-P0-L1-800201	CU-P0-L1-800101	CU-P0-L1-900101	CU-P0-L1-900201	CU-P0-L2-600101	CU-P0-L2-800101	
Voltage range (V)	3.00-4.20	3.00-4.20	3.00-4.20	3.00-4.20	3.00-4.20	3.00-4.20	3.00-4.20	3.00-4.20	3.00-4.30	3.00-4.30	
Recommend injection volume (g)	3.5G	4.0g	7.0g	4.0g	4.0g	4.0g	4.0g	4.0g	6.0g	6.0g	
Recommend electrolyte Model	Ternary electrolyte (KLD-1230C)							/	/	/	
Using formation equipment	Convert to step:	75°C,0.9MPa; 1)0.2C constant current charging ends for 14min; 2) put aside for 3min; 3)0.5C constant current charging ends at 74min;							Hot pressing is not recommend		
	Step:	25°C,0.2MPa; 1)0.2C constant current constant voltage charging to 4.20V, cut-off current 0.02C 2) put aside for 3min; 3)0.2C constant current discharge to 3.00V; Complete the first round of charge and discharge, calculate the first effect									
Using an electrochemical workstation	Neware test cabinet: 25°C,0.2MPa; 1)0.05C constant current charging to 4.20V; 2) put aside for 3min; 3)0.05C constant current discharge to 3.00V; Complete the first round of charge and discharge, calculate the first effect							Neware test cabinet: 25°C,0.2MPa; 1)0.1C constant current charging to 4.30V; 2) put aside for 3min; 3)0.1C constant current discharge to 3.00V; Complete the first round of charge and discharge, calculate the first effect			
Cyclic test conditions	1)rest for 3min; 2)0.5C CC to 4.20V,CV to 0.02C or 0.05C ;3)rest for 3min; 4)1.0C DC to 3.00V;1~4 steps cycle for XX weeks								/		



Cell Design Information(LFP)

Type	LFP system lithium battery dry cell design information					
Cell type	LFP/graphite 160mAh(402528)	LFP/graphite 200mAh(402528)	LFP/graphite 1Ah (425868)	LFP/graphite 1Ah (425868)	LFP/graphite 1Ah (703950)	LFP/graphite 1.5Ah (425868)
Product Code	CU-PO-LB-200101	CU-PO-LC-200101	CU-PO-L1-200101	CU-PO-L1-200201	CU-PO-L1-200111	CU-PO-L2-200101
Voltage range (V)	2.00-3.65					
Recommend injection volume (g)	1.2g	1.5g	6.0g	6.0g	5.0g	9.0g
Recommend electrolyte model	Lithium Iron Phosphate Electrolyte (KLD-LFP01)					
Using formation equipment	Convert to step:	45°C,0.9MPa, 1)0.1C constant current charging ends in 18min; 2) put aside for 3min; 3)0.16C constant current charging 140min deadline				
	Step:	25°C,0.2MPa, 1)0.5C constant current constant voltage charging to 3.65V, cut-off current 0.02C; 2) put aside for 3min; 3)0.2C constant current discharge 2.00V; (Complete the first round of charge and discharge, calculate the first effect)				
Using an electrochemical workstation	Neware test cabinet 25°C,0.2MPa, 1)0.05C constant current charging to 3.65V; 2) put aside for 3min; 3)0.05C constant current discharge to 2.00V; (Complete the first round of charge and discharge, calculate the first effect)					
Cyclic test conditions	1. rest for 3min; 2. 0.5C CC to 3.65V,CV to 0.02C or 0.05C ;3. 1.0C DC to 2.00V					



Cell Design Information(LCO)

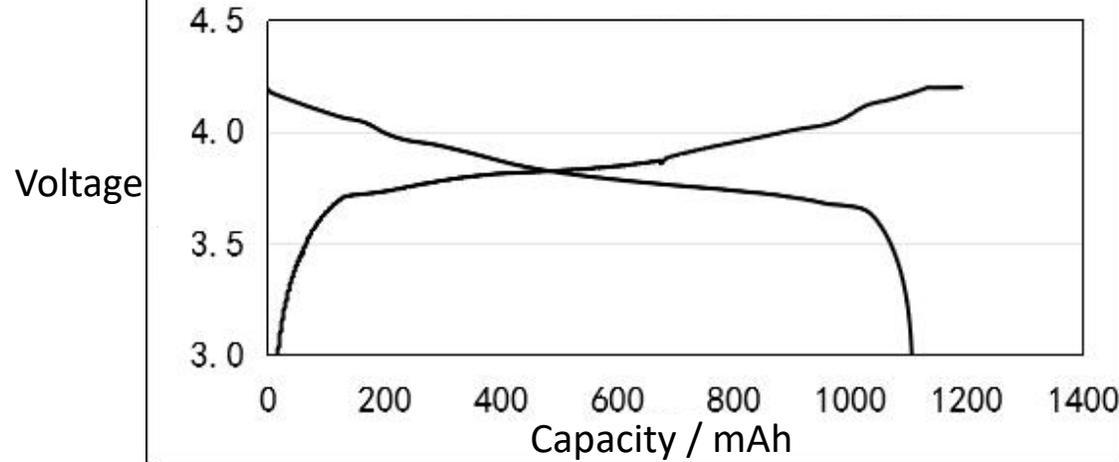
Project Type		LCO system lithium battery dry cell design information	
Cell type		LCO/graphite 1Ah	LCO/graphite 1.2Ah
Product Code		CU-PO-L1-100101	CU-PO-L1-100201
Cell specification model		425868	425868
Structure		Winding	Lamination
Positive	Material	4.20V LCO	4.45V LCO
	loading	94.0%	96.7%
	Press Density (g/cc)	4.00	4.10
	Coating Weight (mg/cm2)	10.74	12.60
	Specific Capacity (mAh/g)	135.0	188.0
Negative	Material	Graphite (common type)-A	Fast charging graphite-B
	loading	95.7%	96.9%
	Press Density (g/cc)	1.50	1.50
	Coating Weight (mg/cm2)	4.85	7.86
	Specific Capacity (mAh/g)	340.0	350.0

Cell Design Information(LCO)

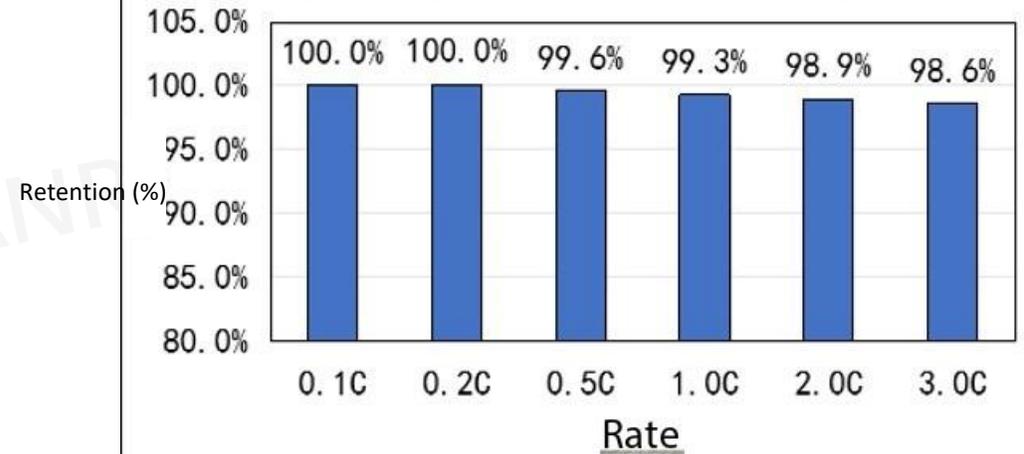
Type		LCO system lithium battery dry cell design information	
Cell type		LCO/graphite 1Ah	LCO/graphite 1.2Ah
Structure		Winding	Winding
Voltage range (V)		3.00-4.20	3.00-4.45
Recommend injection volume (g)		4.0g	5.0g
Recommend electrolyte model		KLD-1376	KLD-5V06
Using formation equipment	Convert to step:	75°C,0.9MPa; 1)0.2C constant current charging ends for 14min; 2) put aside for 3min; 3)0.5C constant current charging ends at 74min;	
	Step:	25°C,0.2MPa; 1)0.2C constant current constant voltage charging to 4.20V, cut-off current 0.02C 2) put aside for 3min; 3)0.2C constant current discharge to 3.00V; Complete the first round of charge and discharge, calculate the first effect	25°C,0.2MPa; 1)0.2C constant current constant voltage charging to 4.45V, cut-off current 0.02C 2) put aside for 3min; 3)0.2C constant current discharge to 3.00V; Complete the first round of charge and discharge, calculate the first effect
Using an electrochemical workstation		Neware test cabinet: 25°C,0.2MPa; 1)0.05C constant current charging to 4.20V; 2) put aside for 3min; 3)0.05C constant current discharge to 3.00V; Complete the first round of charge and discharge, calculate the first effect	Neware test cabinet: 25°C,0.2MPa; 1)0.05C constant current charging to 4.45V; 2) put aside for 3min; 3)0.05C constant current discharge to 3.00V; Complete the first round of charge and discharge, calculate the first effect
Cyclic test conditions		1. 0.5C CC to 4.20V,CV to 0.02C or 0.05C ;2. rest for 3min;3. 1C DC to 3.00V	1. 0.5C CC to 4.45V,CV to 0.02C or 0.05C ;2. rest for 3min;3. 1C DC to 3.00V

Test data(LCO-CU-PO-L1-100101)

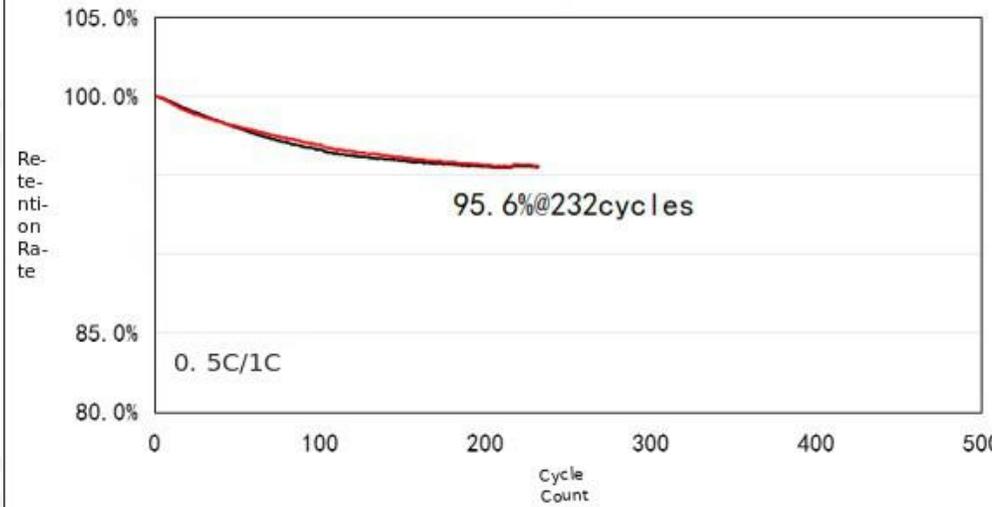
First-Cycle Test Data of LCO/Gr laminated 1 Ah Cell



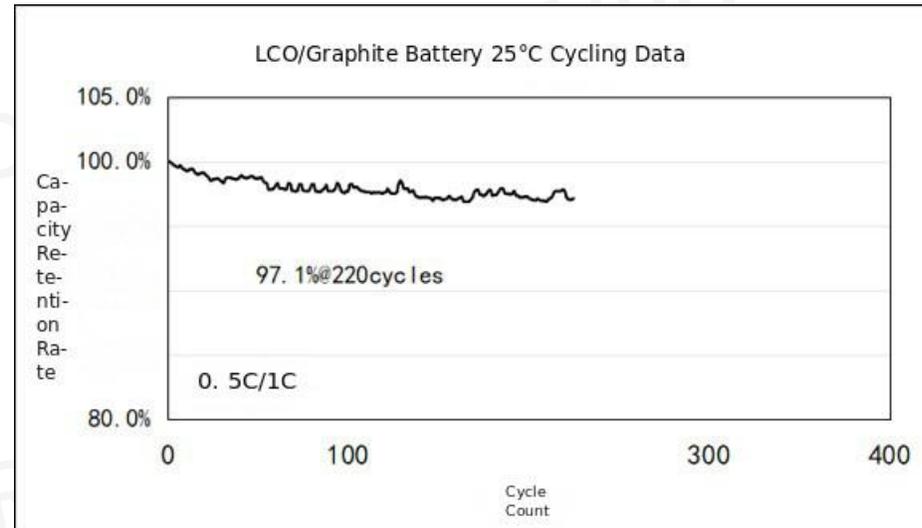
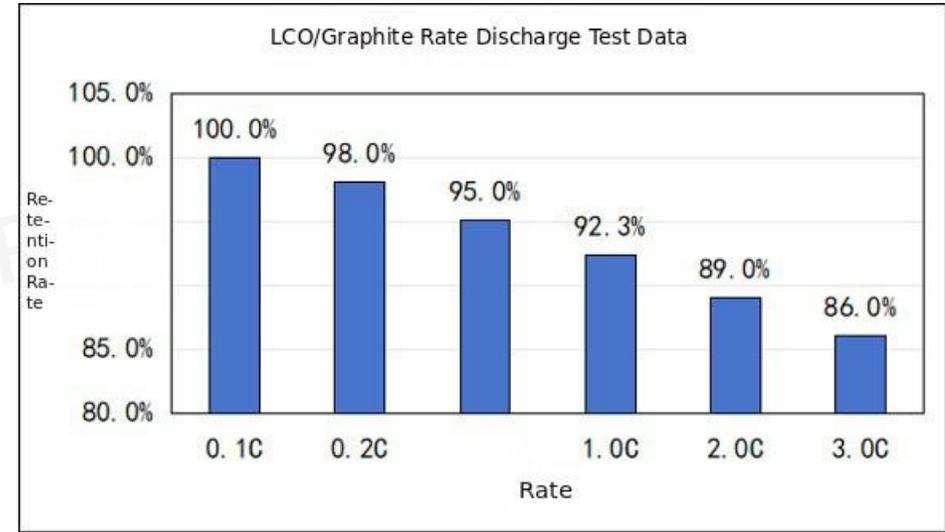
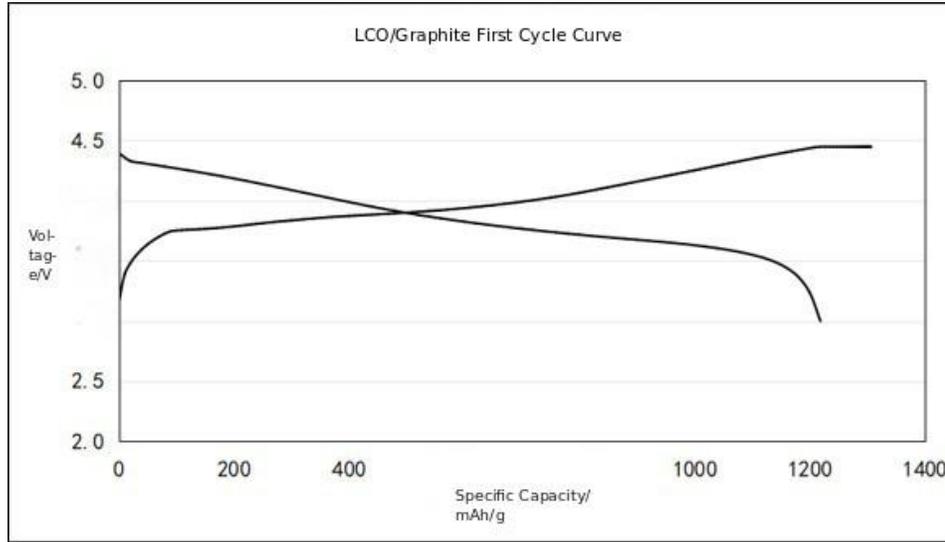
LCO/Gr(Laminated) Rate Discharge Test Data



LCO/Graphite Laminate 1Ah 25°C Cycle Test Data

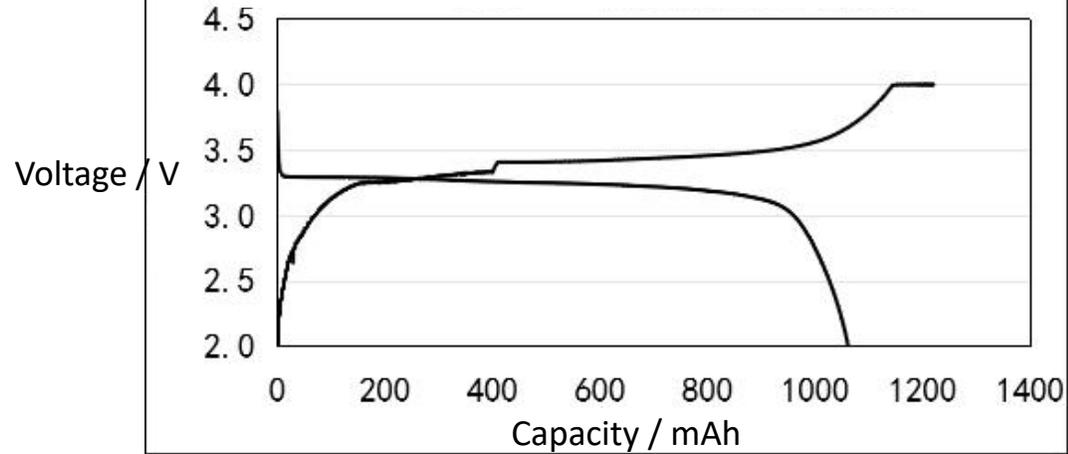


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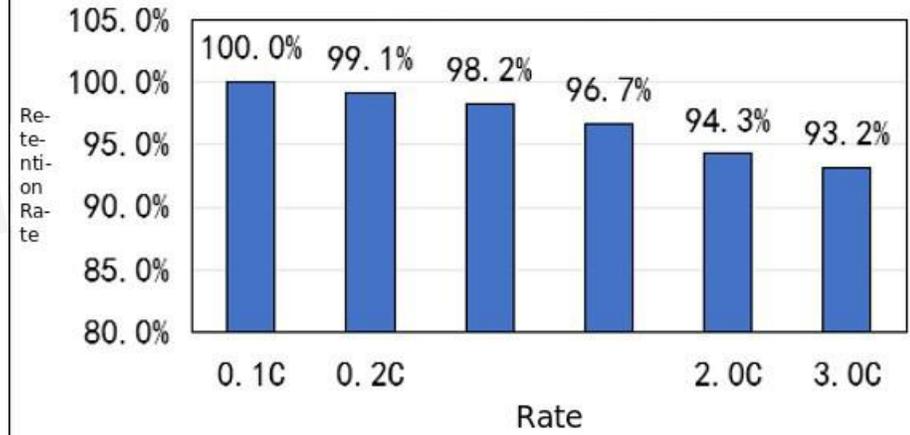


Test data(LFP-CU-PO-L1-200101)

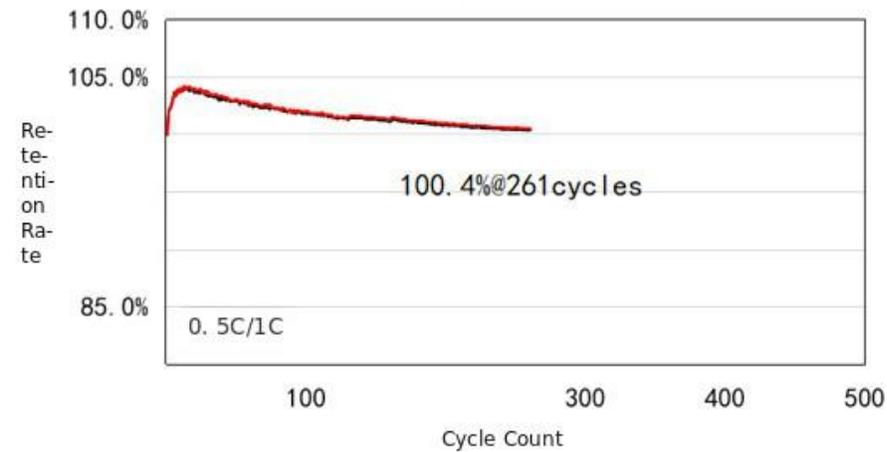
First-Cycle Test Data of LFP/Gr Wounding 1 Ah Cell



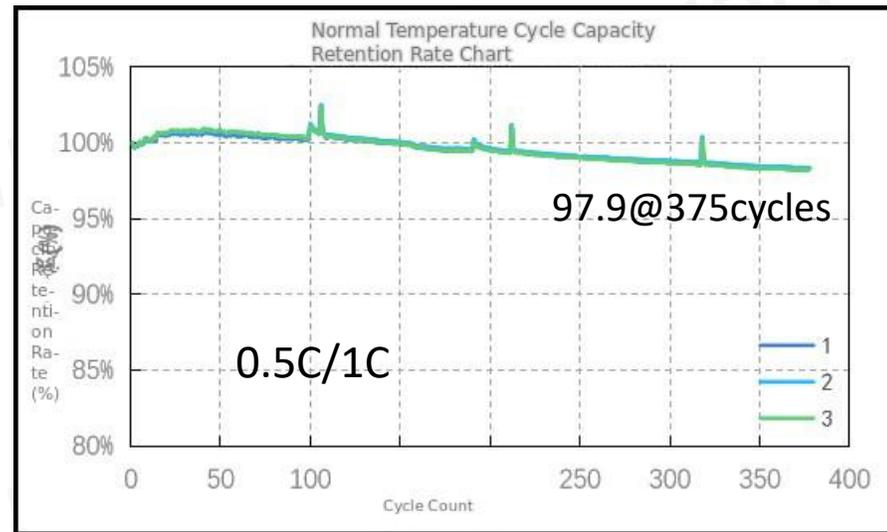
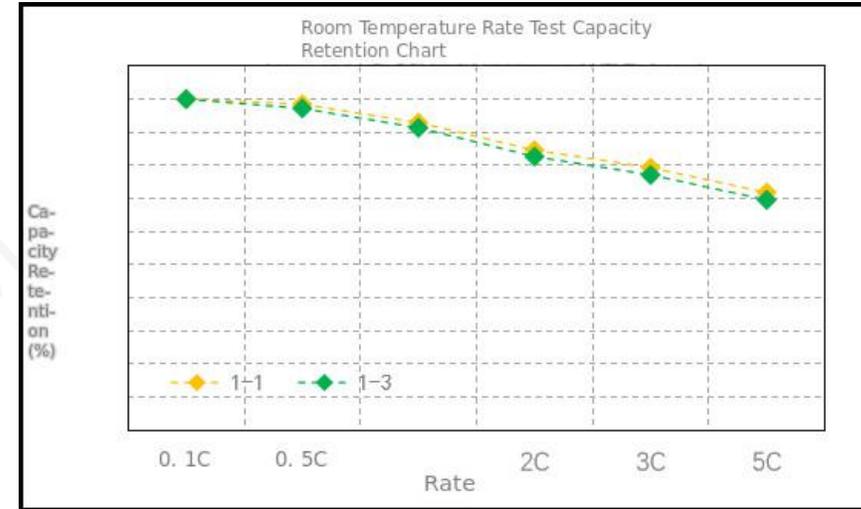
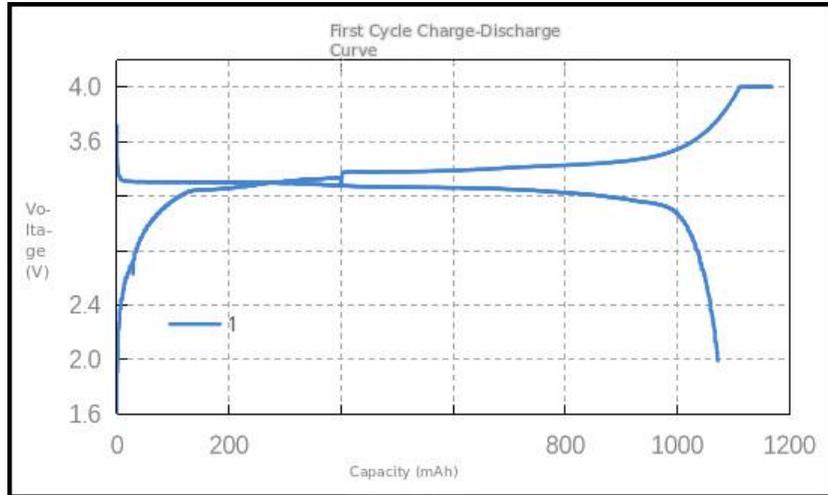
LFP/Gr Rate Discharge Test Data



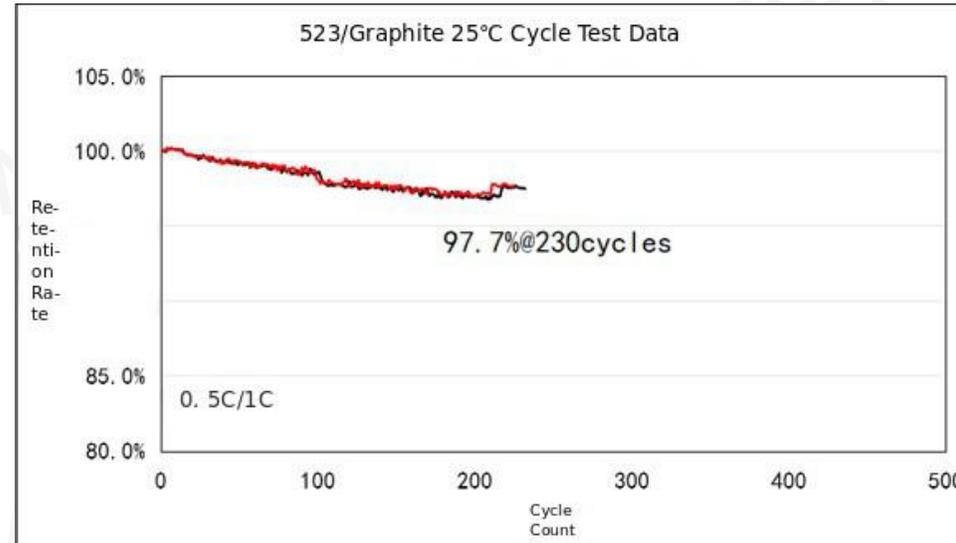
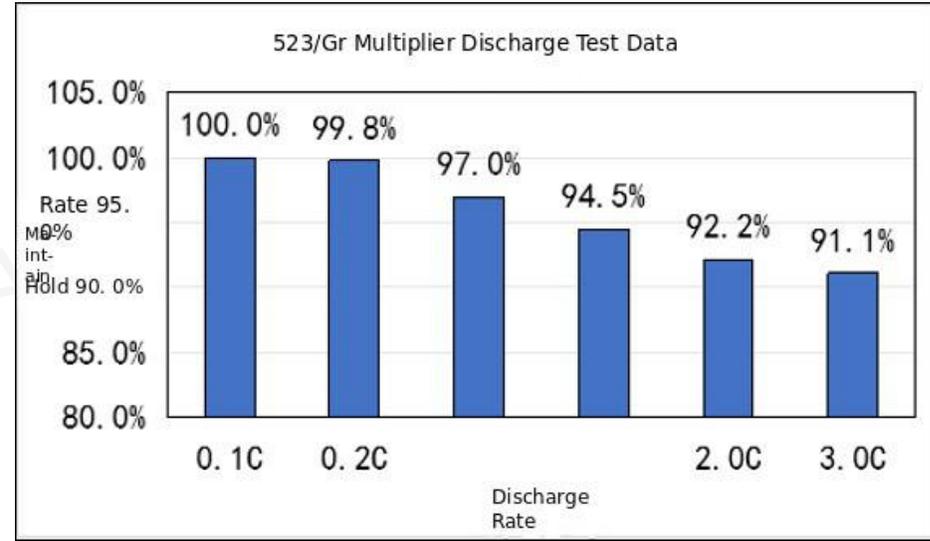
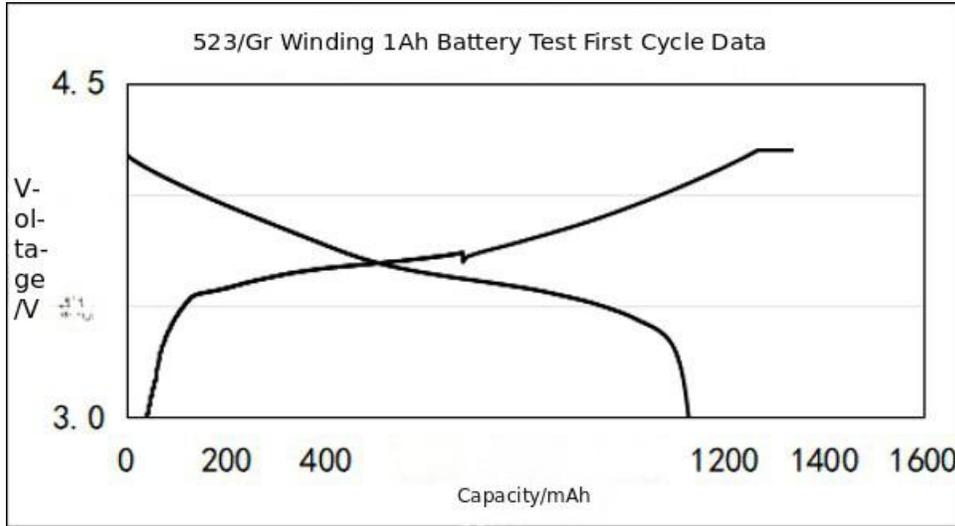
LFP-Graphite 25°C Cycle Test Data



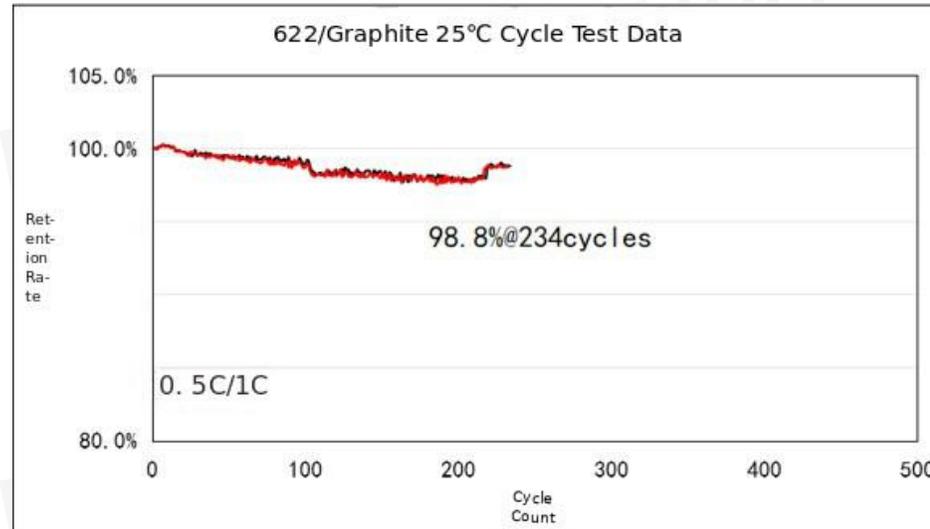
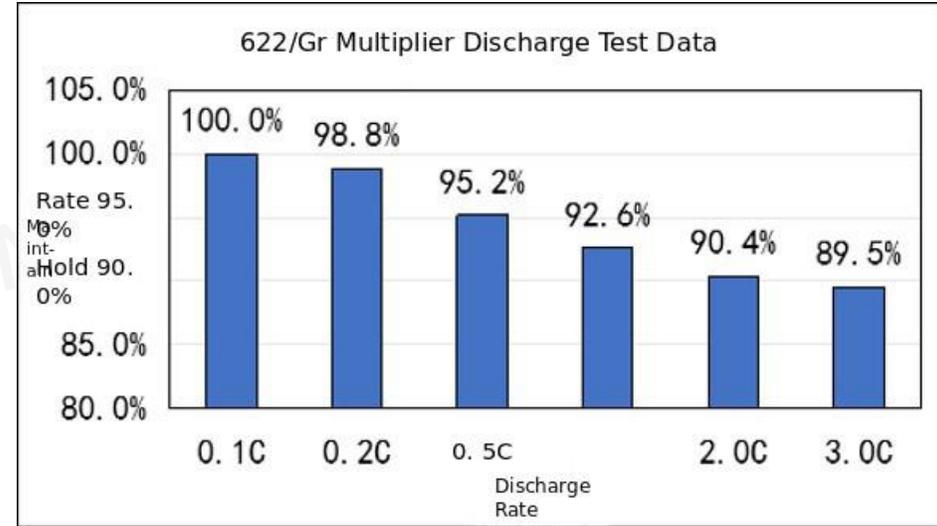
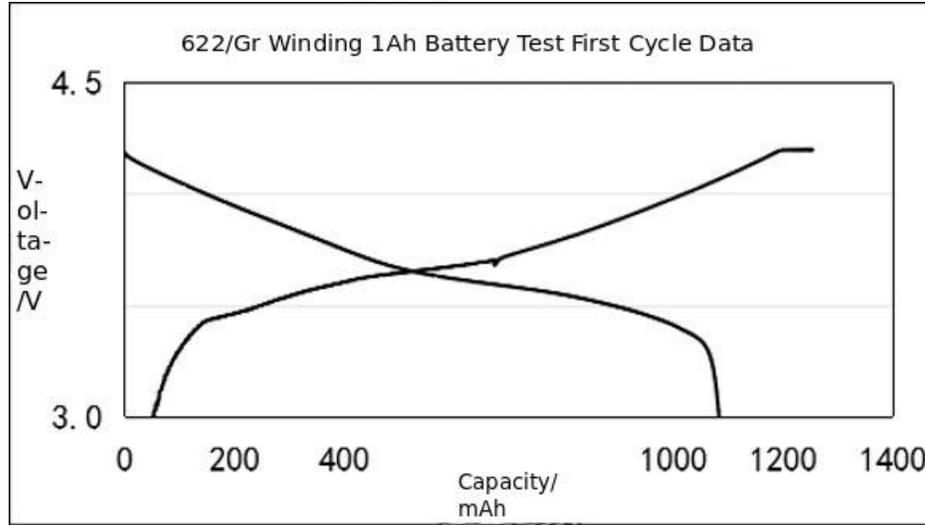
Test data(LFP-CU-PO-L1-200201)



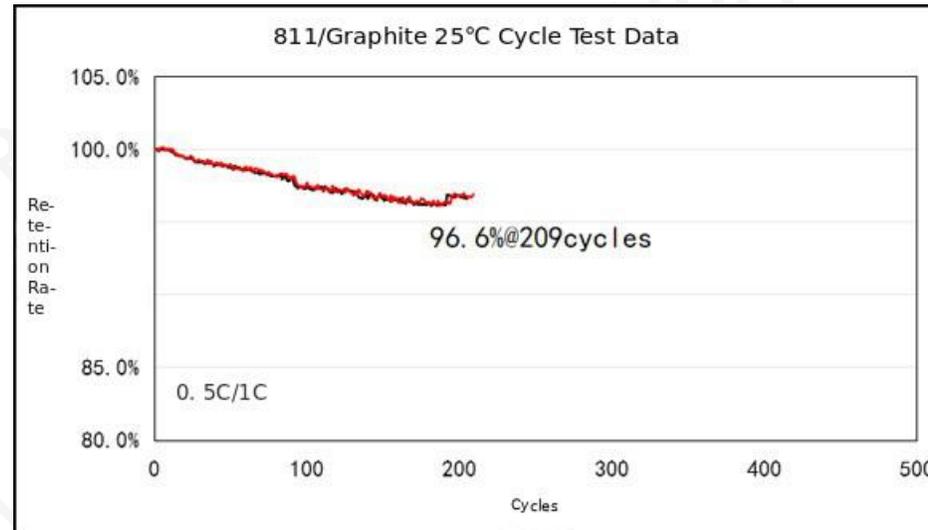
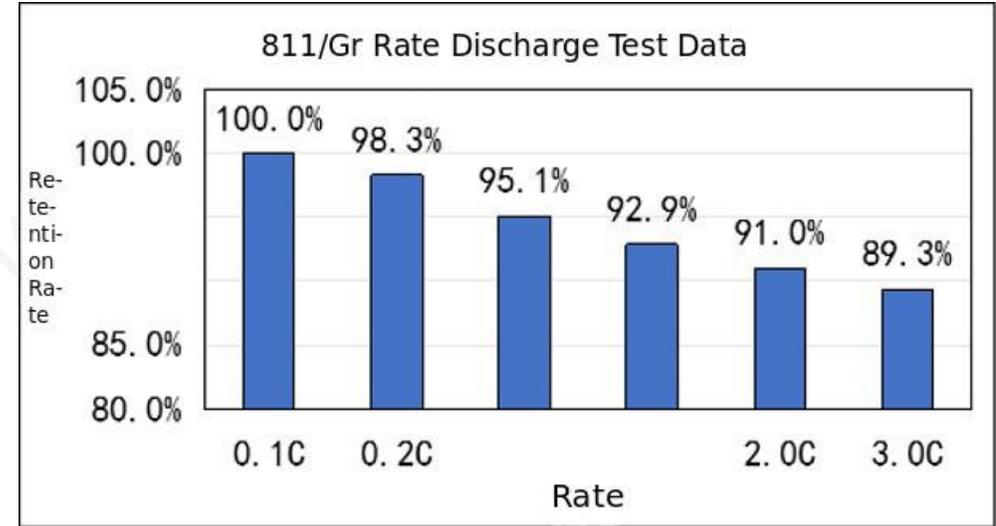
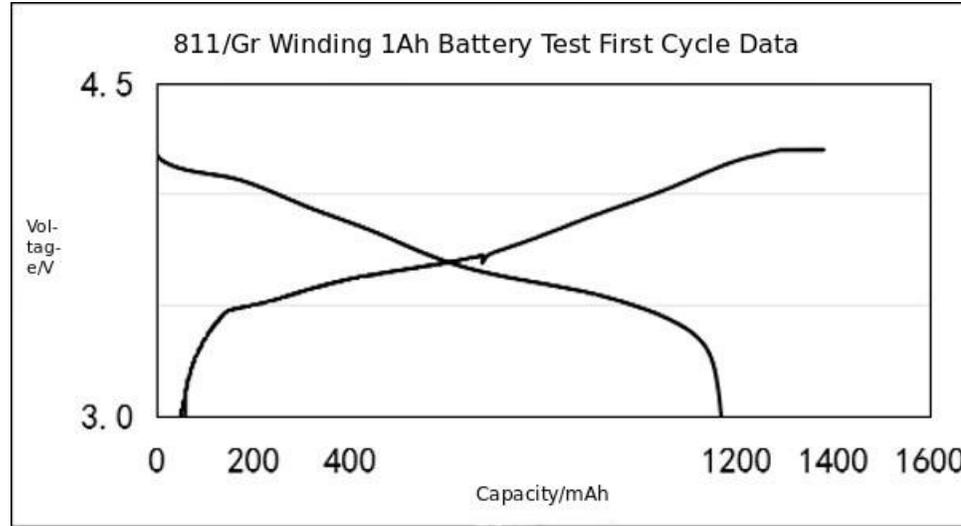
Test data(NCM-CU-PO-L1-500101)



Test data(NCM-CU-PO-L1-600101)



Test data(NCM-CU-PU-L1-800201)



Thank you